

## **WO9608484**

Publication Title:

**NOVEL BENZOTHIEPINES HAVING ACTIVITY AS INHIBITORS OF ILEAL  
BILE ACID TRANSPORT AND TAUROCHOLATE UPTAKE**

Abstract:

This invention relates to novel benzothiepinines, derivatives and analogs thereof, pharmaceutical compositions containing them and their use in medicine, particularly in the prophylaxis and treatment of hyperlipidemic conditions, such as is associated with atherosclerosis, or hypercholesterolemia, in mammals.

-----  
Data supplied from the esp@cenet database - <http://ep.espacenet.com>

**PCT**WORLD INTELLECTUAL PRO  
International

INTERNATIONAL APPLICATION PUBLISHED UNDE

WO 9608484A1

(51) International Patent Classification <sup>6</sup> : <b>C07D 337/08, A61K 31/38</b>		<b>A1</b>	(11) International Publication Number: <b>WO 96/08484</b> (43) International Publication Date: 21 March 1996 (21.03.96)
(21) International Application Number: PCT/US95/10863 (22) International Filing Date: 28 August 1995 (28.08.95) (30) Priority Data: 305,526 13 September 1994 (13.09.94) US (60) Parent Application or Grant (63) Related by Continuation US 305,526 (CIP) Filed on 13 September 1994 (13.09.94) (71) Applicant (for all designated States except US): MONSANTO COMPANY [US/US]; 800 North Lindbergh Boulevard, St. Louis, MO 63167 (US). (72) Inventors; and (75) Inventors/Applicants (for US only): LEE, Len, Fang [US/US]; 2496 Annapolis Way, St. Charles, MO 63303 (US). MILLER, Raymond, Eugene [US/US]; 9904 Old Lin- coln Trail, Fairview Heights, IL 62208 (US). TREMONT, Samuel, Joseph [US/US]; 729 Berquist Drive, St. Louis, MO 63011 (US).		(74) Agent: BOLDING, James, Clifton; Monsanto Company, 800 North Lindbergh Boulevard, St. Louis, MO 63167 (US). (81) Designated States: AM, AU, BB, BG, BR, BY, CA, CN, CZ, EE, FI, GE, HU, IS, JP, KG, KR, KZ, LK, LR, LT, LV, MD, MG, MK, MN, MX, NO, NZ, PL, RO, RU, SG, SI, SK, TJ, TM, TT, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, MW, SD, SZ, UG).  <b>Published</b> <i>With international search report.</i> <i>Before the expiration of the time limit for amending the</i> <i>claims and to be republished in the event of the receipt of</i> <i>amendments.</i>	
(54) Title: NOVEL BENZOTHIOPINES HAVING ACTIVITY AS INHIBITORS OF ILEAL BILE ACID TRANSPORT AND TAUROCHOLATE UPTAKE (57) Abstract  This invention relates to novel benzothiepinines, derivatives and analogs thereof, pharmaceutical compositions containing them and their use in medicine, particularly in the prophylaxis and treatment of hyperlipidemic conditions, such as is associated with atherosclerosis, or hypercholesterolemia, in mammals.			

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgyzstan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LU	Luxembourg	TD	Chad
CS	Czechoslovakia	LV	Latvia	TG	Togo
CZ	Czech Republic	MC	Monaco	TJ	Tajikistan
DE	Germany	MD	Republic of Moldova	TT	Trinidad and Tobago
DK	Denmark	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France			VN	Viet Nam
GA	Gabon				

**NOVEL BENZOTHIOPINES HAVING ACTIVITY AS INHIBITORS  
OF ILEAL BILE ACID TRANSPORT AND TAUROCHOLATE  
UPTAKE**

5 This application is a continuation in part of US application  
08/305526 filed September 12, 1994, now pending.

**BACKGROUND OF THE INVENTION**

10 This invention relates to novel benzothiepins, derivatives and  
analogs thereof, pharmaceutical compositions containing them and  
their use in medicine, particularly in the prophylaxis and treatment  
of hyperlipidemic conditions, such as is associated with  
atherosclerosis, or hypercholesterolemia, in mammals.

It is well-settled that hyperlipidemic conditions associated  
with elevated concentrations of total cholesterol and low-density  
lipoprotein cholesterol are major risk factors for coronary heart  
15 disease and particularly atherosclerosis. Interfering with the  
circulation of bile acids within the lumen of the intestinal tract is  
found to reduce the levels of serum cholesterol in a causal  
relationship. Epidemiological data has accumulated which  
indicates such reduction leads to an improvement in the disease  
20 state of atherosclerosis. Stedronsky, in "Interaction of bile acids and  
cholesterol with nonsystemic agents having hypocholesterolemic  
properties," Biochimica et Biophysica Acta, 1210 (1994) 255-287  
discusses the biochemistry, physiology and known active agents  
surrounding bile acids and cholesterol.

25 Pathophysiologic alterations are shown to be consistent with  
interruption of the enterohepatic circulation of bile acids in humans  
by Heubi, J.E., et al. See "Primary Bile Acid Malabsorption:  
Defective in Vitro Ileal Active Bile Acid Transport",  
Gastroenterology, 1982;83:804-11.

30 In fact, cholestyramine binds the bile acids in the intestinal  
tract, thereby interfering with their normal enterohepatic circulation  
(Reihner, E. et al, in "Regulation of hepatic cholesterol metabolism in  
humans: stimulatory effects of cholestyramine on HMG-CoA  
reductase activity and low density lipoprotein receptor expression in  
35 gallstone patients", Journal of Lipid Research, Volume 31, 1990,  
2219-2226 and Suckling et al, "Cholesterol Lowering and bile acid

- 2 -

excretion in the hamster with cholestyramine treatment",  
Atherosclerosis, 89(1991) 183-190). This results in an increase in  
liver bile acid synthesis by the liver using cholesterol as well as an  
upregulation of the liver LDL receptors which enhances clearance of  
5 cholesterol and decreases serum LDL cholesterol levels.

In another approach to the reduction of recirculation of bile  
acids, the ileal bile acid transport system is a putative  
pharmaceutical target for the treatment of hypercholesterolemia  
based on an interruption of the enterohepatic circulation with  
10 specific transport inhibitors (Kramer, et al, "Intestinal Bile Acid  
Absorption" The Journal of Biological Chemistry, Vol. 268, No. 24,  
Issue of August 25, pp. 18035-18046, 1993).

In a series of patent applications, eg Canadian Patent  
Application Nos. 2,025,294; 2,078,588; 2,085,782; and 2,085,830; and EP  
15 Application Nos. 0 379 161; 0 549 967; 0 559 064; and 0 563 731, Hoechst  
Aktiengesellschaft discloses polymers of various naturally occurring  
constituents of the enterohepatic circulation system and their  
derivatives, including bile acid, which inhibit the physiological bile  
acid transport with the goal of reducing the LDL cholesterol level  
20 sufficiently to be effective as pharmaceuticals and, in particular for  
use as hypocholesterolemic agents.

In vitro bile acid uptake inhibition is disclosed to show  
hypolipidemic activity in The Wellcome Foundation Limited  
disclosure of the world patent application number WO 93/16055 for  
25 "Hypolipidemic Benzothiazepine Compounds"

Selected benzothiepine is disclosed in world patent  
application number WO93/321146 for numerous uses including fatty  
acid metabolism and coronary vascular diseases.

Other selected benzothiepine is known for use as  
30 hypolipemic and hypocholesterolaemic agents, especially for the  
treatment or prevention of atherosclerosis as disclosed by application  
Nos. EP 508425, FR 2661676, and WO 92/18462, each of which is  
limited by an amide bonded to the carbon adjacent the phenyl ring of  
the fused bicyclo benzothiepine ring.

35 The above references show continuing efforts to find safe,  
effective agents for the prophylaxis and treatment of hyperlipidemic

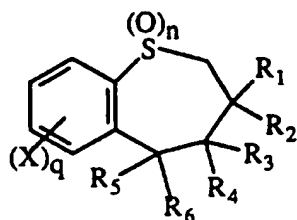
diseases and their usefulness as hypocholesterolemic agents.

Additionally selected benzothiepinees are disclosed for use in various disease states not within the present invention utility. These are EP 568 898A as abstracted by Derwent Abstract No. 93-351589; WO 89/1477/A as abstracted in Derwent Abstract No. 89-370688; U.S. 3,520,891 abstracted in Derwent 50701R-B; US 3,287,370, US 3,389,144; US 3,694,446 abstracted in Derwent Abstr. No. 65860T-B and WO 92/18462.

The present invention furthers such efforts with novel benzothiepinees, pharmaceutical compositions and methods of use therefor.

### SUMMARY OF THE INVENTION

The present invention is for a compound of the formula (I)



I

wherein q is an integer of from 1 to 4;

n is independently an integer of from 0 to 2.

R<sub>1</sub> and R<sub>2</sub> are independently H, C<sub>1-10</sub> alkyl or R<sub>1</sub> and R<sub>2</sub> taken together form C<sub>3</sub>-C<sub>10</sub> cycloalkyl, preferably wherein both R<sub>1</sub> and R<sub>2</sub> cannot be hydrogen;

R<sub>3</sub> and R<sub>4</sub> are independently H, alkyl, aryl, OR, NRR', S(O)<sub>n</sub>R, or R<sub>3</sub> and R<sub>4</sub> together form =O, =NOH, =S, =NNRR', =NR'', =CRR' where R, R' and R'' are selected from H, alkyl, alkenylalkyl, alkynylalkyl, aryl, carboxyalkyl, carboalkoxyalkyl, cycloalkyl, or cyanalkyl; and provided that both R<sub>3</sub> and R<sub>4</sub> cannot be OH, NH<sub>2</sub> and SH;

R<sub>5</sub> is selected from alkyl, aryl, heterocycle, OR, NRR', S(O)<sub>n</sub>R wherein the alkyl, aryl, and heterocycle are each optionally substituted with alkyl, alkenyl, alkynyl, halogen, OR, NRR', S(O)<sub>n</sub>R, NO<sub>2</sub>, haloalkyl, carboxy, carboalkoxy, CN, or N<sup>+</sup>RR'R''Y<sup>-</sup> wherein R,

- 4 -

R' and R" are each independently as defined above, and Y is independently an anion, with the proviso that R<sub>5</sub> cannot be OH, NH<sub>2</sub>, NRR' or N+RR'R"Y<sup>-</sup> when R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, R<sub>4</sub>, and R<sub>6</sub> are all hydrogen or R and R' are hydrogen or C<sub>1</sub>-C<sub>6</sub> alkyl; with further proviso that when  
 5 R<sub>5</sub> and R<sub>6</sub> are both hydrogen or when R<sub>5</sub> is hydrogen and R<sub>6</sub> is hydroxy, R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, and R<sub>4</sub> cannot be all hydrogen and preferably when either R<sub>5</sub> or R<sub>6</sub> is NRR', then R<sub>3</sub> or R<sub>4</sub> cannot be aryl;

R<sub>6</sub> is selected from hydrogen or R<sub>4</sub> and R<sub>6</sub> together form -O-, or R<sub>5</sub> and R<sub>6</sub> together form a C<sub>3</sub>-C<sub>10</sub> cycloalkylidene; with the proviso  
 10 that R<sub>4</sub> and R<sub>6</sub> can not together be -O- when R<sub>3</sub> is OH, NH<sub>2</sub> or SH or when R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub> and R<sub>5</sub> is hydrogen;

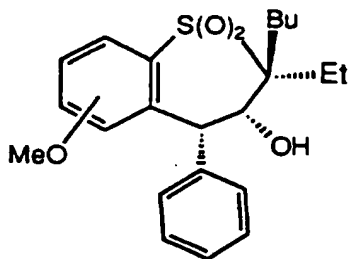
X is selected from H, alkyl, alkenyl, alkynyl, halogen, OH, NH<sub>2</sub>, OR, NRR', NROR', S(O)<sub>n</sub>R, NO<sub>2</sub>, haloalkyl, carboxy, carboalkoxy, CN, or N+RR'R"Y<sup>-</sup> wherein R, R' and R" are each  
 15 independently defined as above and Y is independently an anion; or pharmaceutically acceptable salt, solvate or prodrug thereof.

Preferred compounds include compounds of formula I wherein R<sub>1</sub> and R<sub>2</sub> cannot both be hydrogen;

Preferred compounds also include compounds of formula I  
 20 wherein when either R<sub>5</sub> or R<sub>6</sub> is NRR', then R<sub>3</sub> or R<sub>4</sub> cannot be aryl.

The more preferred compounds are of the formula I wherein R<sub>1</sub> is butyl, R<sub>2</sub> is ethyl, R<sub>3</sub> is hydrogen, R<sub>4</sub> is hydroxy, R<sub>5</sub> is phenyl, q is 0, n is 2, and X is methoxy as shown below, or hydroxylamino or amino wherein each of R<sub>2</sub>, R<sub>4</sub> and R<sub>5</sub> are in the same stereo  
 25 relationship to the ring system which may be depicted as follows:

30



The present invention is also a pharmaceutical composition

for the prophylaxis or treatment of a disease or condition for which a bile acid uptake inhibitor is indicated, such as hyperlipidemic condition, and in particular atherosclerosis, which comprises a compound of the formula I in an amount effective for

5 inhibiting the bile acid uptake or the prophylaxis or treatment of the disease or condition benefitted thereby and a pharmaceutically acceptable carrier.

The present invention is also a method of treating a disease or condition in humans for which a bile acid uptake inhibitor is indicated which comprises a compound of the formula I in unit dosage form.

The present invention is also a process for the preparation of a compound of formula I.

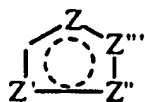
#### DETAILED DESCRIPTION

15 "Alkyl", "alkenyl" and "alkynyl" unless otherwise noted are each of from one to six carbons for alkyl or two to six carbons for alkenyl and alkynyl in the present invention and, therefore, means methyl, ethyl, propyl, butyl, pentyl or hexyl and ethenyl, propenyl, butenyl, pentenyl, or hexenyl and ethynyl, propynyl, butynyl, 20 pentynyl, or hexynyl respectively and isomers thereof. When each of these groups is referred to as a moiety in a parent molecule, such as alkenylalkyl, these definitions also apply.

"Aryl" is phenyl or naphthyl.

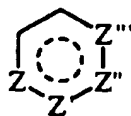
"Heterocyclo" is one of the following:

25



(i)

or



(ii)

30

wherein Z, Z', Z'' or Z''' is C, S, O, or N, with the proviso that one of Z, Z', Z'' or Z''' is other than carbon, but is not O or S when attached to another Z atom by a double bond or when attached to another O or S atom. Furthermore, the optional substituents are understood to be 35 attached to Z, Z', Z'' or Z''' only when each is C.

The halo group meant by "halogen" or meant in haloalkyl is a



fluoro, chloro, bromo or iodo group.

Pharmaceutically acceptable salts are particularly suitable for medical applications because of their greater aqueous solubility relative to the parent. Such salts must clearly have a

5 pharmaceutically acceptable anion or cation. Suitable pharmaceutically acceptable acid addition salts of the compounds of the present invention when possible include those derived from inorganic acids, such as hydrochloric, hydrobromic, phosphoric, metaphosphoric, nitric, sulphonic and sulphuric acids, and organic

10 acids, such as acetic, benzenesulphonic, benzoic, citric, ethanesulphonic, fumaric, gluconic, glycollic, isothionic, lactic, lactobionic, maleic, malic, methansulphonic, succinic, -- toluenesulphonic, tartaric and trifluoroacetic acids. The chloride salt is particularly preferred for medical purposes. Suitable

15 pharmaceutically acceptable base salts include ammonium salts, alkali metal salts, such as sodium and potassium salts, and alkaline earth salts, such as magnesium and calcium salts.

The anions of the definition of Y in the present invention are, of course, also required to be pharmaceutically acceptable and are

20 also selected from the above list.

"Prodrug" is a physiologically functional derivative of a compound of the present invention, for example, an ester, wherein the pharmacologic action of the compound results from conversion by metabolic processes within the body. In other words, such

25 biotransformation upon administration to a mammal, such as a human, is capable of providing (directly or indirectly) the compound or an active metabolite thereof. These prodrugs may or may not be active in their own right.

The compounds of the formula I may have at least two

30 asymmetrical carbon atoms and therefore include rotational isomers. The invention includes all possible stereoisomers, in both pure form and in admixture, including racemic mixtures. Isomers can be prepared using conventional techniques, either by reacting enantiomeric starting materials or by separating isomers of a

35 compound of formula I.

Isomers may include geometric isomers, e.g. when R<sub>1</sub> contains a double bond. All such isomers are contemplated for this invention.

5 In other words, diastereoisomers, enantiomers, racemates and tautomers are contemplated by the present invention.

The compounds of the formula I as referred to in the compositions and methods of use of the present invention are meant to include their salts, solvates and prodrugs as defined herein.

10 The term "a bile acid uptake inhibitor" as used in the present invention refers to inhibition of absorption of bile acids from the intestine of a mammal, such as a human, and includes increasing the fecal excretion of bile acids in a mammal, such as a human, as well as reducing the blood plasma or serum concentrations of cholesterol and cholesterol ester and more specifically reducing LDL  
15 and VLDL cholesterol in a mammal, such as a human. Conditions or diseases which benefit from the prophylaxis or treatment by bile acid uptake inhibition are, for example a hyperlipidemic condition, such as atherosclerosis.

20 The starting materials for use in the preparation of the compounds of the invention are known or can be prepared by conventional methods known to a skilled person or in an analogous manner to processes described in the art.

Generally, the compounds of the formula I can be prepared in one of the following procedures.

25 The compounds in this invention can be synthesized by the route shown in scheme 1.

Reaction of aldehyde II with formaldehyde and sodium hydroxide yields the hydroxyaldehyde III which is converted to mesylate IV with methansulfonyl chloride and triethylamine  
30 similar to the procedure described in Chem. Ber. 98, 728-734 (1965). Reaction of mesylate IV with thiophenol V, prepared by the procedure described in WO 93/16055, in the presence of triethylamine yields keto-aldehyde VI which can be cyclized with the reagent, prepared from zinc and titanium trichloride in refluxing ethylene glycol dimethyl ether (DME), to give a mixture of 2,3-  
35

dihydrobenzothiepine VII and two racemic stereoisomers of benzothiepin-(5*H*)-4-one VIII when R<sub>1</sub> and R<sub>2</sub> are nonequivalent.

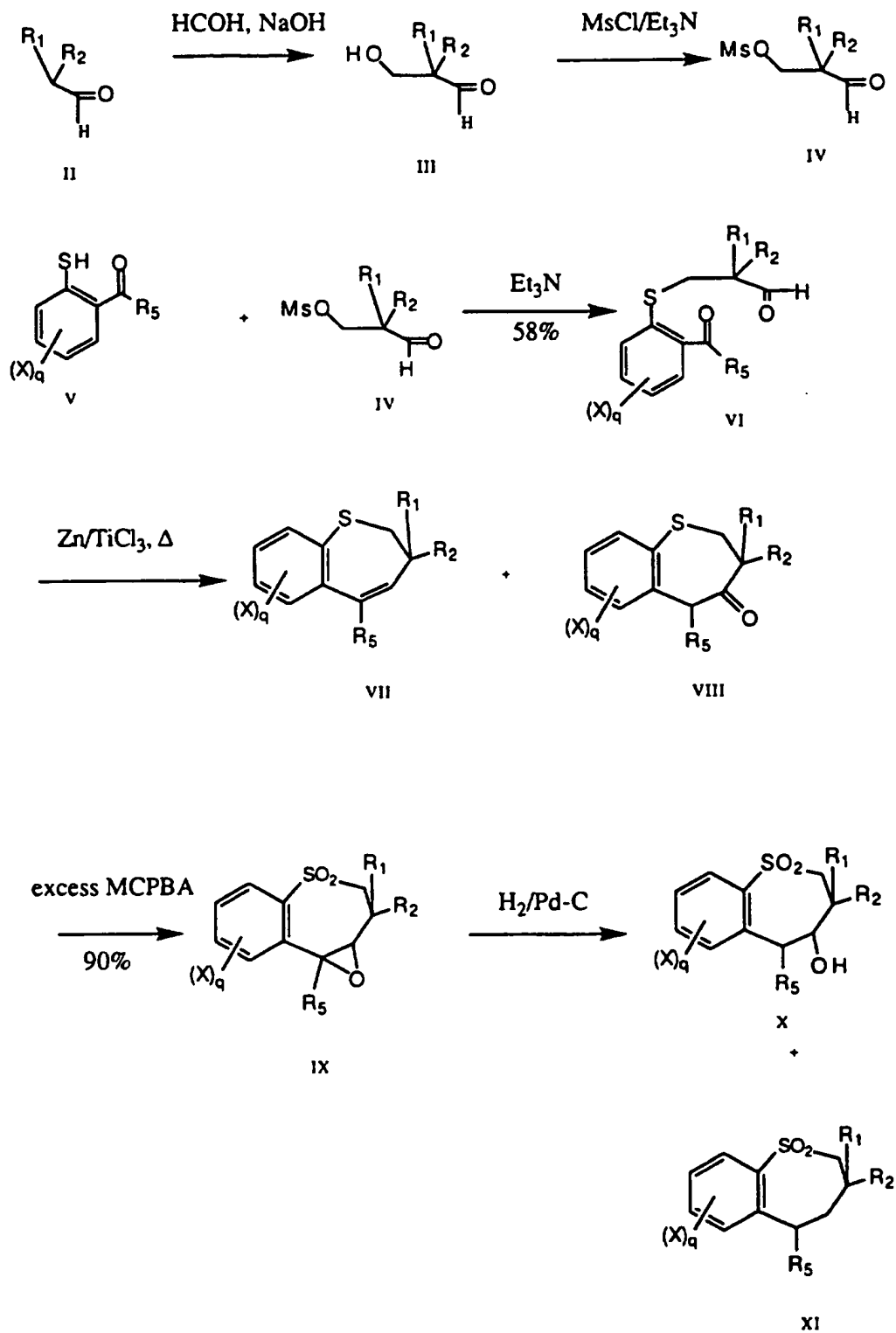
Oxidation of VII with 3 equivalents of *m*-chloroperbenzoic acid (MCPBA) gives isomeric sulfone-epoxides IX which upon

- 5   hydrogenation with palladium on carbon as the catalyst yield a mixture of four racemic stereoisomers of 4-hydroxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxides X and two racemic stereoisomers of 2,3,4,5-tetrahydro-benzothiepine-1,1-dioxides XI when R<sub>1</sub> and R<sub>2</sub> are nonequivalent.

- 10   Optically active compounds of this invention can be prepared by using optically active starting material III or by resolution of compounds X with optical resolution agents well known in the art as described in *J. Org. Chem.*, 39, 3904 (1974), *ibid.*, 42, 2781 (1977), and *ibid.*, 44, 4891 (1979)

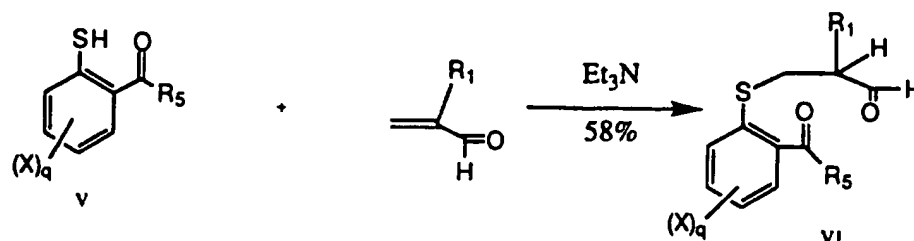
- 9 -

Scheme 1



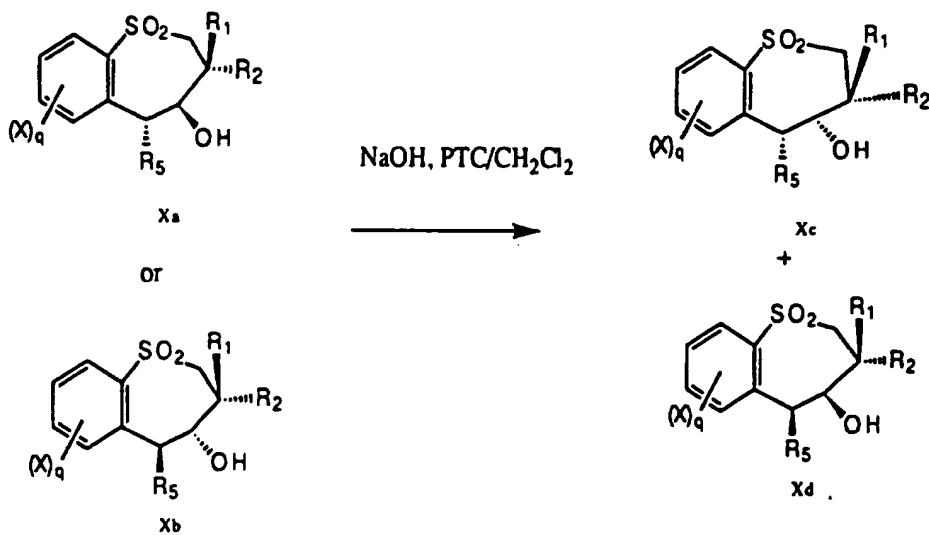
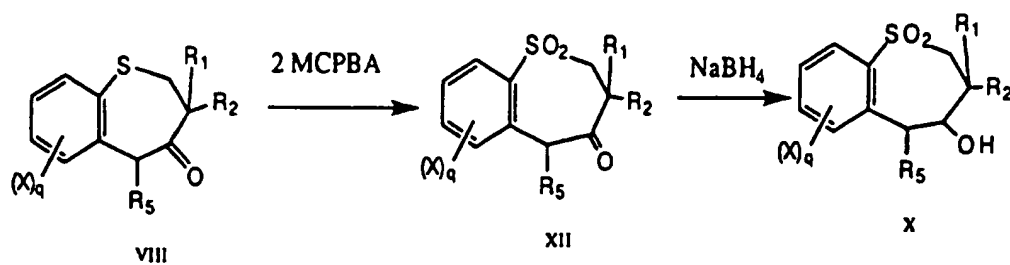
- 10 -

Alternatively, keto-aldehyde VI where  $R_2$  is H can be prepared by reaction of thiophenol V with a 2-substituted acrolein.



- 5    Benzothiepin-(5*H*)-4-one VIII can be oxidized with MCPBA to give the benzothiepin-(5*H*)-4-one-1,1-dioxide XII which can be reduced with sodium borohydride to give four racemic stereoisomers of X. The two stereoisomers of X, Xa and Xb, having the OH group and  $R_5$  on the opposite sides of the benzothiepine ring can be converted to the other two isomers of X, Xc and Xd, having the OH group and  $R_5$  on the same side of the benzothiepine ring by reaction in methylene chloride with 40-50% sodium hydroxide in the presence of a phase transfer catalyst (PTC). The transformation can also be carried out
- 10
- 15
- 20
- 25

- 11 -



when  $R_1 = \text{Bu}$ ,  $R_2 = \text{Et}$ ,  $R_5 = \text{Ph}$ ,  $X = \text{H}$ ,  $q = 4$

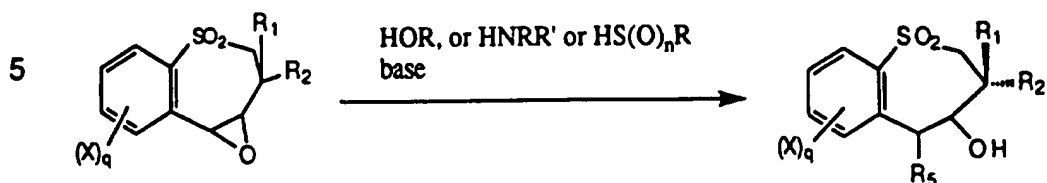
6a = Xa

6b = Xb

6c = Xc

6d = Xd

The compounds of this invention where  $R_5$  is OR,  $NRR'$  and  $S(O)_nR$  and  $R_4$  is hydroxy can be prepared by reaction of epoxide IX where  $R_5$  is H with thiol, alcohol, and amine in the presence of a base.

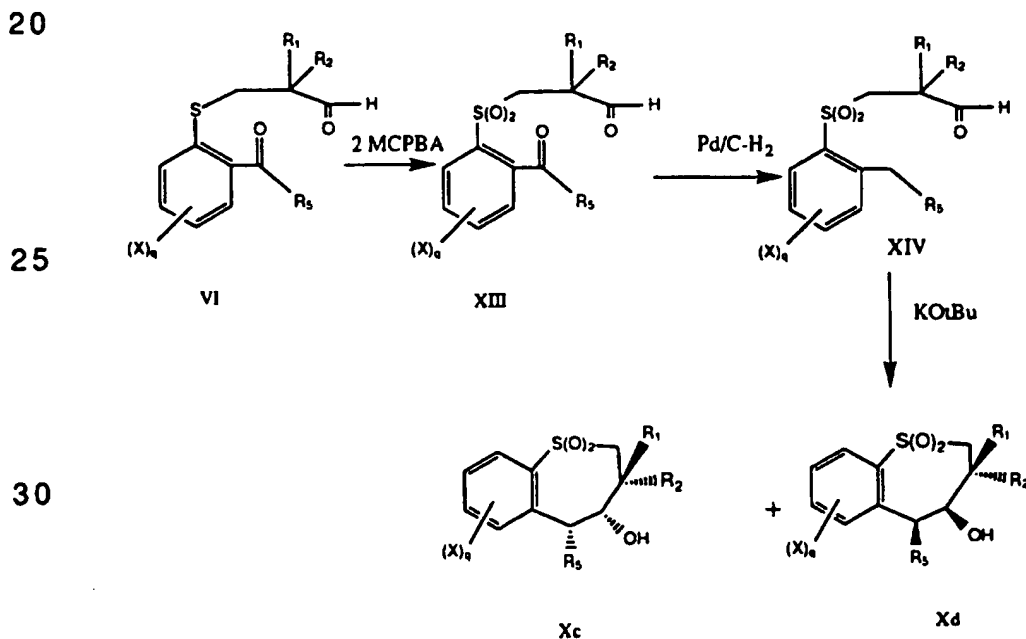


$R_5 = OR, NRR', S(O)_nR$

10

Another route to Xc and Xd of this invention is shown in scheme 2. Compound VI is oxidized to compound XIII with two equivalent of m-chloroperbenzoic acid. Hydrogenolysis of compound XIII with palladium on carbon yields compound XIV which can be cyclized with either potassium t-butoxide or sodium hydroxide under phase transfer conditions to a mixture of Xc and Xd. Separation of Xc and Xd can be accomplished with either HPLC or fractional crystallization.

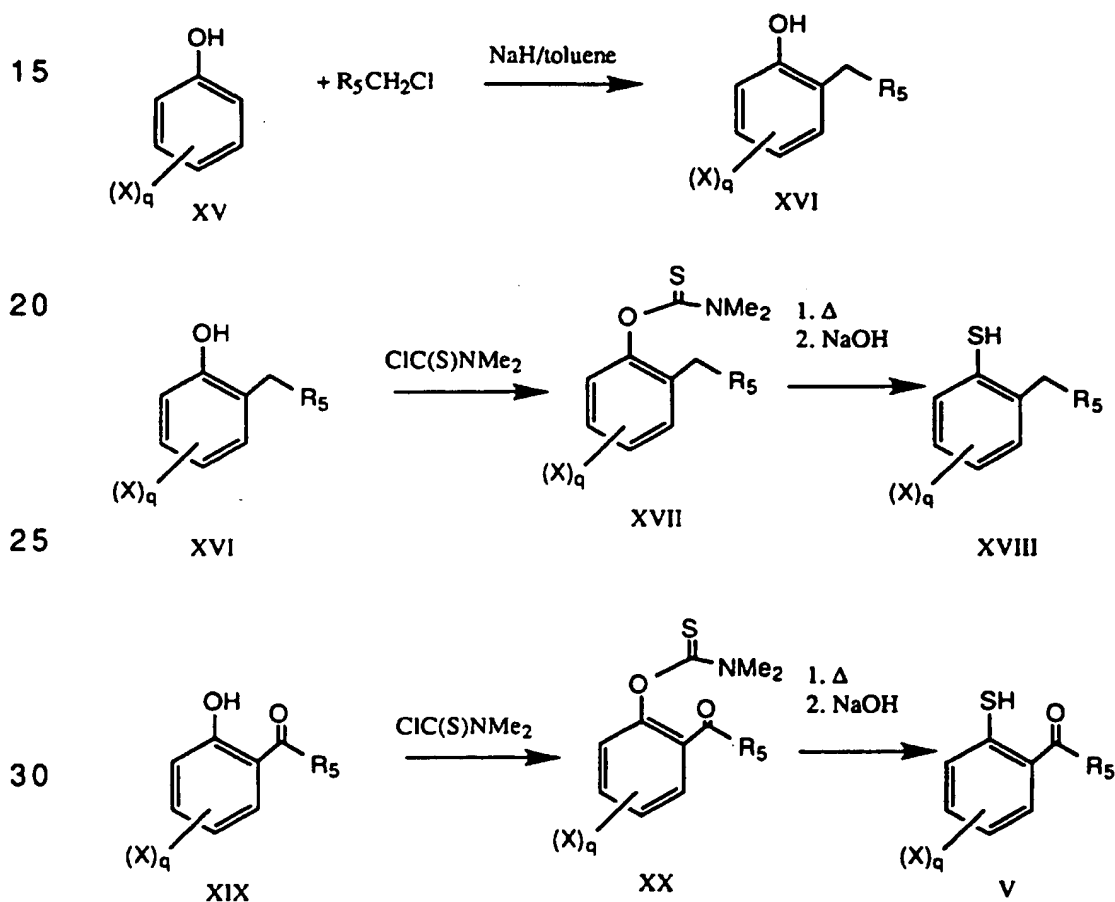
Scheme 2



35

The thiopenols XVIII and V used in this invention can also be prepared according to the scheme 3. Alkylation of phenol XV with an arylmethyl chloride in nonpolar solvent according to the procedure in *J. Chem. Soc.*, 2431-2432 (1958) gives the ortho substituted phenol XVI. The phenol XVI can be converted to the thiophenol XVIII via the thiocarbamate XVII by the procedure described in *J. Org. Chem.*, 31, 3980 (1966). The phenol XVI is first reacted with dimethyl thiocarbamoyl chloride and triethylamine to give thiocarbamate XVII which is thermal rearranged at 200-300 °C and the rearranged product is hydrolyzed with sodium hydroxide to yield the thiophenol XVIII. Similarly, Thiophenol V can also be prepared from 2-acylphenol XIX via the intermediate thiocarbamate XX.

Scheme 3



Scheme 4 shows another route to benzothiepine-1,1-dioxides Xc and Xd starting from the thiophenol XVIII. Compound XVIII can be reacted with mesylate IV to give the sulfide-aldehyde XXI. Oxidation

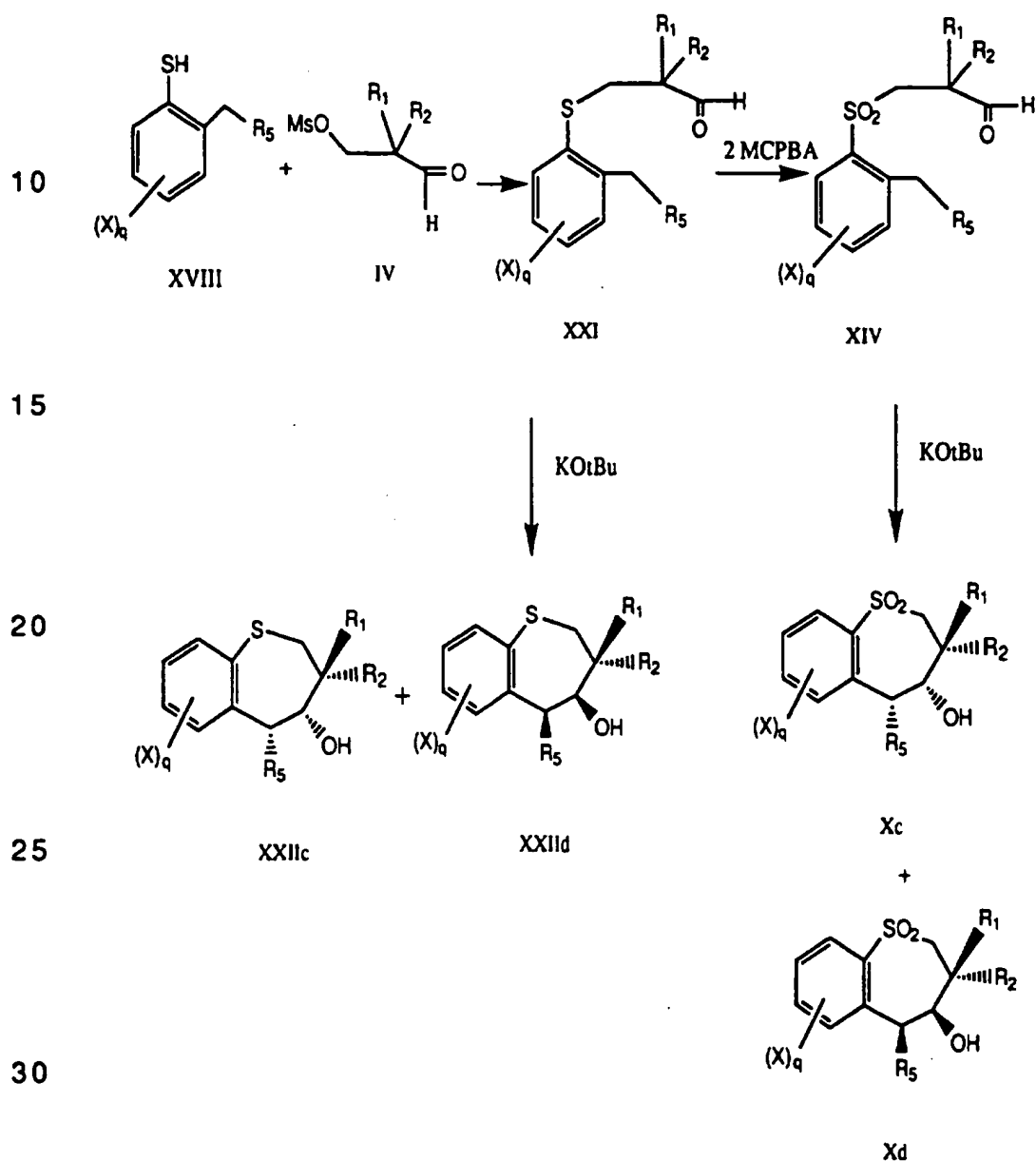


- 14 -

of XXI with two equivalents of MCPBA yields the sulfone-aldehyde XIV which can be cyclized with potassium t-butoxide to a mixture of Xc and Xd. Cyclization of sulfide-aldehyde with potassium t-butoxide also gives a mixture of benzothiepine XXIIc and XXIIId.

5

Scheme 4



Examples of amine and hydroxylamine containing compounds of this invention can be prepared as shown in scheme 5 and scheme 6.

35

2-Chloro-4-nitrobenzophenone is reduced with triethylsilane and trifluoromethane sulfonic acid to 2-chloro-4-nitrodiphenylmethane

- 15 -

32. Reaction of 32 with lithium sulfide followed by reacting the resulting sulfide with mesylate IV gives sulfide-aldehyde XXIII. Oxidation of XXIII with 2 equivalents of MCPBA yields sulfone-aldehyde XXIV which can be reduced by hydrogenation to the hydroxylamine XXV. Protecting the hydroxylamine XXV with di-*t*-butyldicarbonate gives the *N,O*-di-(*t*-butoxycarbonyl)hydroxylamino derivative XXVI. Cyclization of XXVI with potassium *t*-butoxide and removal of the *t*-butoxycarbonyl protecting group gives the a mixture of hydroxylamino derivative XXVIIc and XXVIIId. The primary amine XXXIIIc and XXXIIId derivatives can also be prepared by further hydrogenation of XXIV or XXVIIc and XXVIIId.

- 16 -

Scheme 5

